

Materialprüfungsamt Nordrhein-Westfalen

Prüfen • Überwachen • Zertifizieren

Certificate of constancy of performance**0432-CPR-00184-01.1**

Version 04

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction products Regulation or CPR), this certificate applies to the construction product

Door closing devices DCL 94 / DCL 94 BG

Controlled door closing devices for single- and double-leaf swing doors as detailed and classified on annex 1, placed on the market under the name or trade mark of

Häfele SE & Co KG

Adolf-Häfele-Straße 1
72202 Nagold, Germany

and produced in the manufacturing plant(s)

DO 6.1 and DO 2.31

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in annex ZA of the standard(s)

EN 1154:1996/A1:2002/AC:2006

under **system 1** for the performance set out in this certificate are applied and that the factory production control conducted by the manufacturer is assessed to ensure the

constancy of performance of the construction product.

This certificate was first issued on 03.03.2020 and will remain valid until 03.03.2030 as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

Dortmund, 03.03.2025



By order

Dipl.-Ing. (FH) T. Wilms
Head of Certification Body Department 22.30

This Certificate consists of 1 page and 1 annex(es).

This Certificate replaces the Certificate no. 0432-CPR-00184-01.1 dated 14.05.2020, Version 03.

The original of this document was issued in German language.
In case of doubt only the German version is valid.



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List of products

Type :	„DCL 94 EN 2-5“
Description :	Overhead door closer with hydraulic damping, adjustable closing force, adjustable back check and second closing area.
Arm system :	Slide channel arm assembly
Installation :	Door leaf fixing, pull side according to manufacturer specifications (standard installation) Frame fixing, push side
Size :	2-5
Classification :	4 8 2-5 1 1 4 Door leaf fixing, pull side (standard installation) 3 8 2-5 1 1 4 Frame fixing, push side
Manufacturing plant :	DO 6.1 and DO 2.31
Remarks :	With and without mounting plate

Intended use:

On single- and double-leaf fire and/or smoke protection doors

Essential property	Sections with requirements in EN 1154:1996/A1:2002/AC:2006	Performance of the product
Self-Closing	5.2.1 General 5.2.3 Closing torque 5.2.4 Opening torque 5.2.5 Efficiency 5.2.6 Closing time 5.2.7 Opening angle Door-leaf fixing, pull side Frame fixing, push side 5.2.8 Overload behaviour 5.2.9 Temperature dependence 5.2.10 Leaking 5.2.11 Damage 5.2.12 Latch 5.2.13 Back check 5.2.14 Closing time delay 5.2.15 Adjustable closing force 5.2.16 Play in zero position 5.2.18 Suitability for fire-/smoke protection doors	Passed Passed (Size 2-5) Passed (Size 2-5) Passed (Size 2-5) Passed Class 4: Passed Class 3: Passed Passed Passed Passed Passed Not applicable, 2 nd closing area Passed Not applicable Passed (Size 2-5) Not applicable Class 1: Passed
Durability of self-closing	5.2.2 Durability 5.2.17.1 Corrosion resistance 5.2.17.2 Corrosion resistance 5.2.17.3 Corrosion resistance	Class 8 (500 000 cycles): Passed Class 4 (240h): Passed Class 4 (240h): Passed Class 4 (240h): Passed
Dangerous substances	Annex ZA.3	The manufacturer has not declared any dangerous substances.

Materialprüfungsamt Nordrhein-Westfalen

Prüfen · Überwachen · Zertifizieren

Type :	„DCL 94 BG EN 2-5“
Description :	Overhead door closer with hydraulic damping, adjustable closing force, adjustable back check and second closing area.
Arm system :	Slide channel arm assembly
installation :	Door leaf fixing, push side according to manufacturer specifications Frame fixing, pull side
Size :	2-5
Classification :	3 8 2-5 1 1 4 Door leaf fixing, push side 4 8 2-5 1 1 4 Frame fixing, pull side
Manufacturing plant :	DO 6.1 and DO 2.31
Remarks :	With and without mounting plate

Intended use:

On single- and double-leaf fire and/or smoke protection doors

Essential property	Sections with requirements in EN 1154:1996/A1:2002/AC:2006	Performance of the product
Self-Closing	5.2.1 General 5.2.3 Closing torque 5.2.4 Opening torque 5.2.5 Efficiency 5.2.6 Closing time 5.2.7 Opening angle Door leaf fixing, push side Frame fixing, pull side 5.2.8 Overload behaviour 5.2.9 Temperature dependence 5.2.10 Leaking 5.2.11 Damage 5.2.12 Latch 5.2.13 Back check 5.2.14 Closing time delay 5.2.15 Adjustable closing force 5.2.16 Play in zero position 5.2.18 Suitability for fire-/smoke protection doors	Passed Passed (Size 2-5) Passed (Size 2-5) Passed (Size 2-5) Passed Class 3: Passed Class 4: Passed Passed Passed Passed Passed Not applicable, 2 nd closing area Passed Not applicable Passed (Size 2-5) Not applicable Class 1: Passed
Durability of self-closing	5.2.2 Durability 5.2.17.1 Corrosion resistance 5.2.17.2 Corrosion resistance 5.2.17.3 Corrosion resistance	Class 8 (500 000 cycles): Passed Class 4 (240h): Passed Class 4 (240h): Passed Class 4 (240h): Passed
Dangerous substances	Annex ZA.3	The manufacturer has not declared any dangerous substances.

Materialprüfungsamt Nordrhein-Westfalen

Prüfen · Überwachen · Zertifizieren

Type :	„DCL 94 EN 3-6“
Description :	Overhead door closer with hydraulic damping, adjustable closing force, adjustable back check and second closing area.
Arm system :	Slide channel arm assembly
Installation :	Door leaf fixing, pull side according to manufacturer specifications (standard installation) Frame fixing, push side
Size :	3-6
Classification :	4 8 3-6 1 1 4 Door leaf fixing, pull side (standard installation) 3 8 3-6 1 1 4 Frame fixing, push side
Manufacturing plant :	DO 6.1
Remarks :	With and without mounting plate

Intended use:

On single- and double-leaf fire and/or smoke protection doors

Essential property	Sections with requirements in EN 1154:1996/A1:2002/AC:2006	Performance of the product
Self-Closing	5.2.1 General 5.2.3 Closing torque 5.2.4 Opening torque 5.2.5 Efficiency 5.2.6 Closing time 5.2.7 Opening angle Door-leaf fixing, pull side Frame fixing, push side 5.2.8 Overload behaviour 5.2.9 Temperature dependence 5.2.10 Leaking 5.2.11 Damage 5.2.12 Latch 5.2.13 Back check 5.2.14 Closing time delay 5.2.15 Adjustable closing force 5.2.16 Play in zero position 5.2.18 Suitability for fire-/smoke protection doors	Passed Passed (Size 3-6) Passed (Size 3-6) Passed (Size 3-6) Passed Class 4: Passed Class 3: Passed Passed Passed Passed Passed Not applicable, 2 nd closing area Passed Not applicable Passed (Size 3-6) Not applicable Class 1: Passed
Durability of self-closing	5.2.2 Durability 5.2.17.1 Corrosion resistance 5.2.17.2 Corrosion resistance 5.2.17.3 Corrosion resistance	Class 8 (500 000 cycles): Passed Class 4 (240h): Passed Class 4 (240h): Passed Class 4 (240h): Passed
Dangerous substances	Annex ZA.3	The manufacturer has not declared any dangerous substances.

Materialprüfungsamt Nordrhein-Westfalen

Prüfen · Überwachen · Zertifizieren

Type :	„DCL 94 BG EN 3-6“
Description :	Overhead door closer with hydraulic damping, adjustable closing force, adjustable back check and second closing area.
Arm system :	Slide channel arm assembly
Installation :	Door leaf fixing, push side according to manufacturer specifications Frame fixing, pull side
Size :	3-6
Classification :	3 8 3-6 1 1 4 Door leaf fixing, push side 4 8 3-6 1 1 4 Frame fixing, pull side
Manufacturing plant :	DO 6.1
Remarks :	with and without mounting plate

Intended use:

On single- and double-leaf fire and/or smoke protection doors

Essential property	Sections with requirements in EN 1154:1996/A1:2002/AC:2006	Performance of the product
Self-Closing	5.2.1 General 5.2.3 Closing torque 5.2.4 Opening torque 5.2.5 Efficiency 5.2.6 Closing time 5.2.7 Opening angle Door leaf fixing, push side Frame fixing, pull side 5.2.8 Overload behaviour 5.2.9 Temperature dependence 5.2.10 Leaking 5.2.11 Damage 5.2.12 Latch 5.2.13 Back check 5.2.14 Closing time delay 5.2.15 Adjustable closing force 5.2.16 Play in zero position 5.2.18 Suitability for fire-/smoke protection doors	Passed Passed (Size 3-6) Passed (Size 3-6) Passed (Size 3-6) Passed Class 3: Passed Class 4: Passed Passed Passed Passed Passed Not applicable, 2 nd closing area Passed Not applicable Passed (Size 3-6) Not applicable Class 1: Passed
Durability of self-closing	5.2.2 Durability 5.2.17.1 Corrosion resistance 5.2.17.2 Corrosion resistance 5.2.17.3 Corrosion resistance	Class 8 (500 000 cycles): Passed Class 4 (240h): Passed Class 4 (240h): Passed Class 4 (240h): Passed
Dangerous substances	Annex ZA.3	The manufacturer has not declared any dangerous substances.